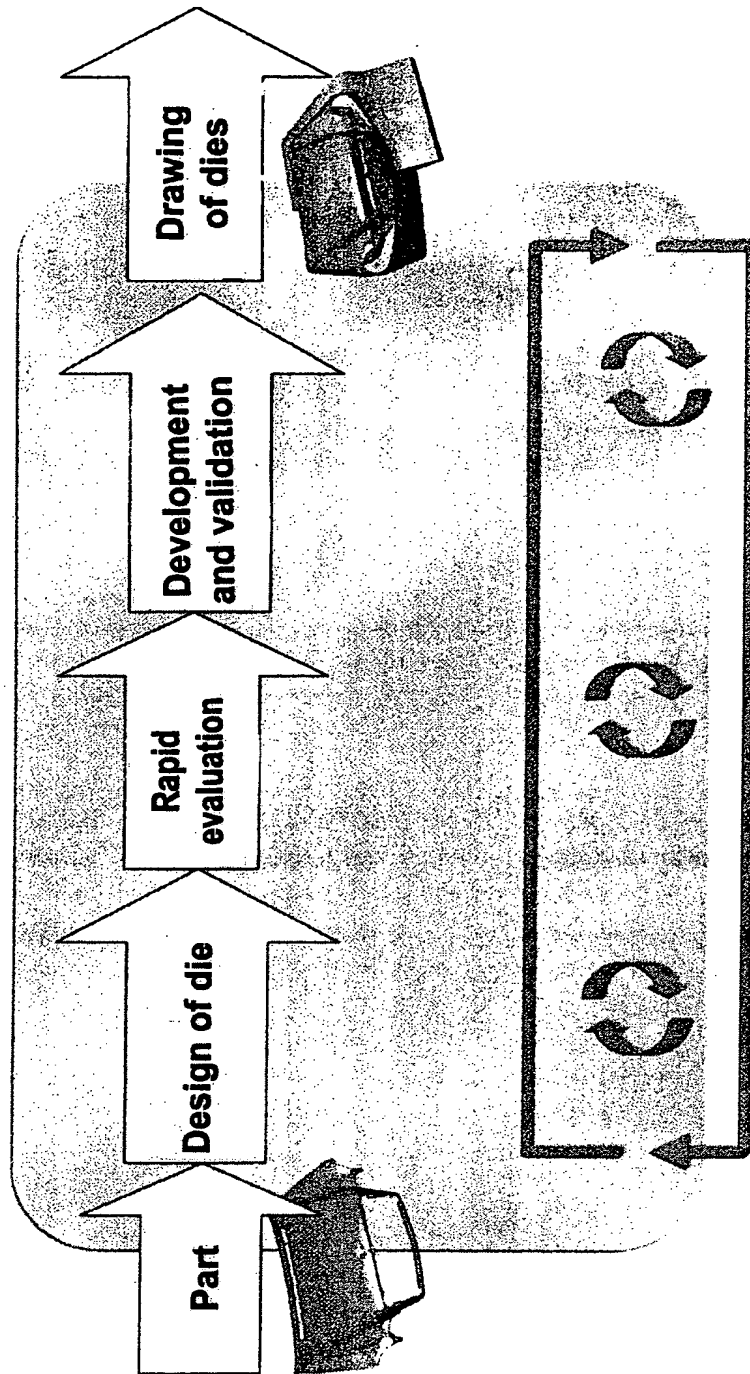


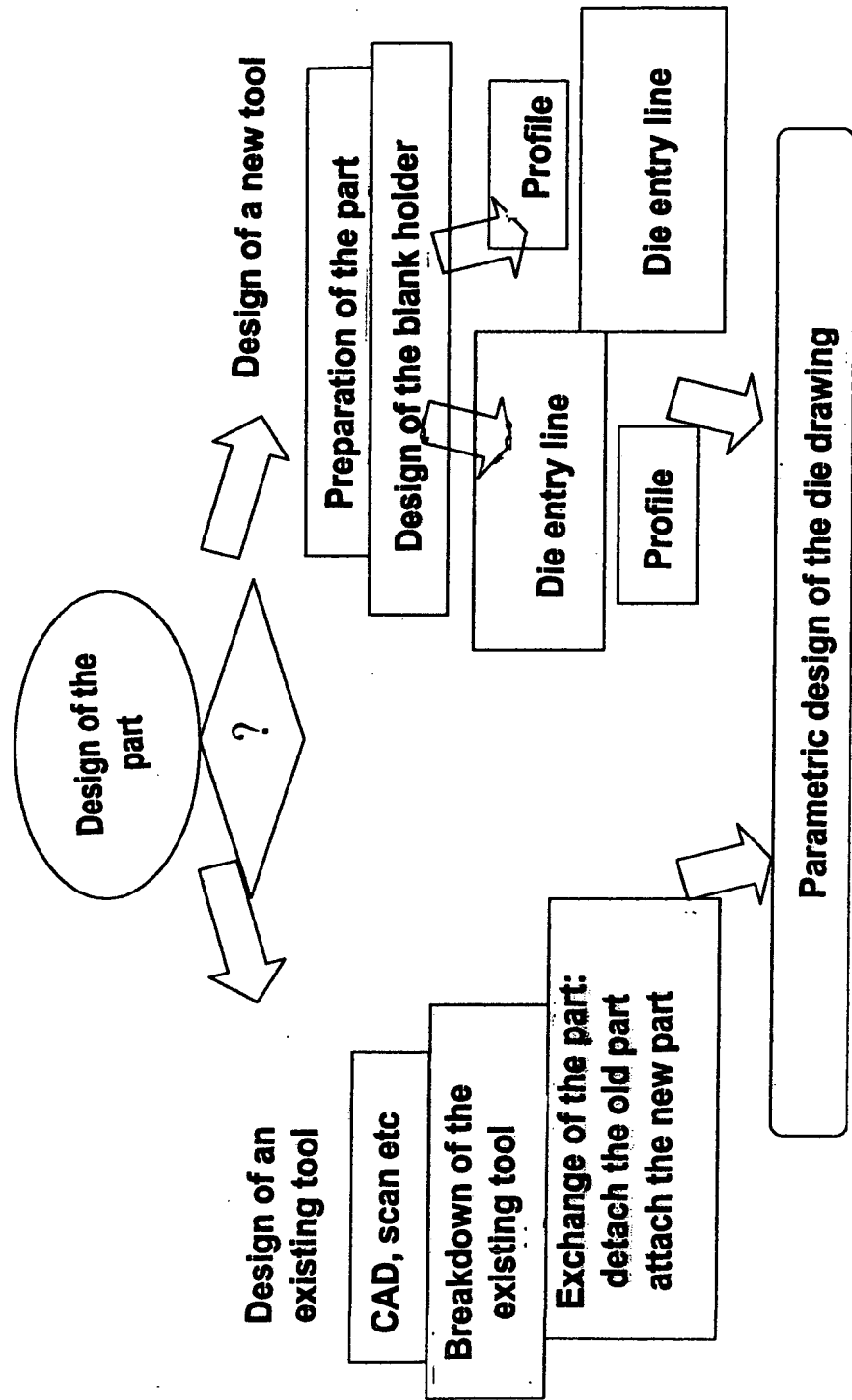
1/6

Figure 1



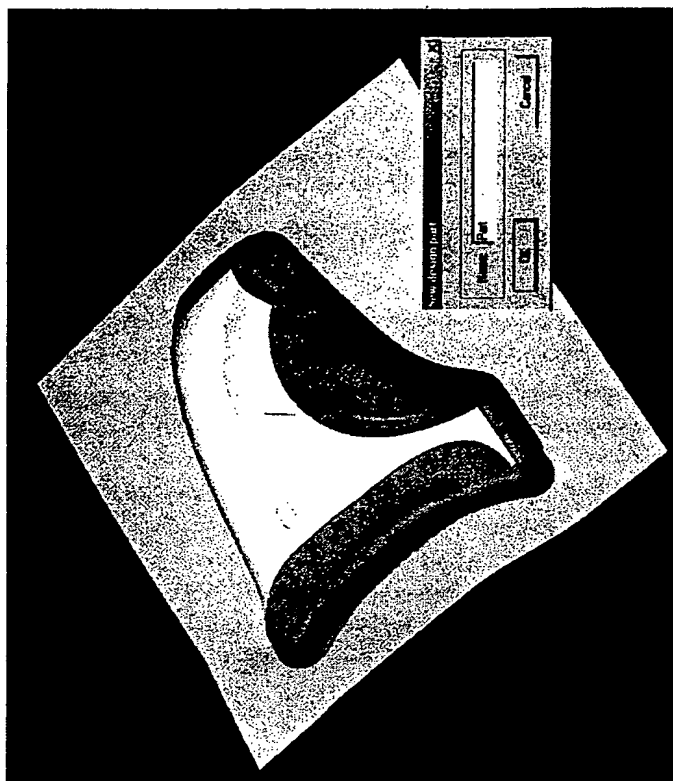
2/6

Figure 2

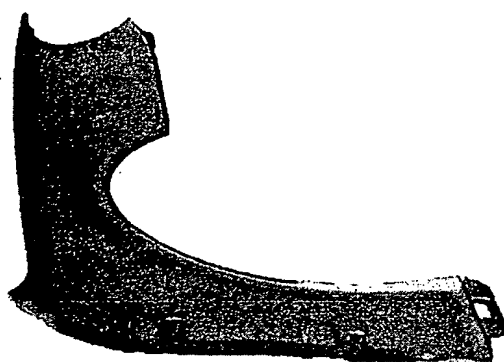


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Figure 3



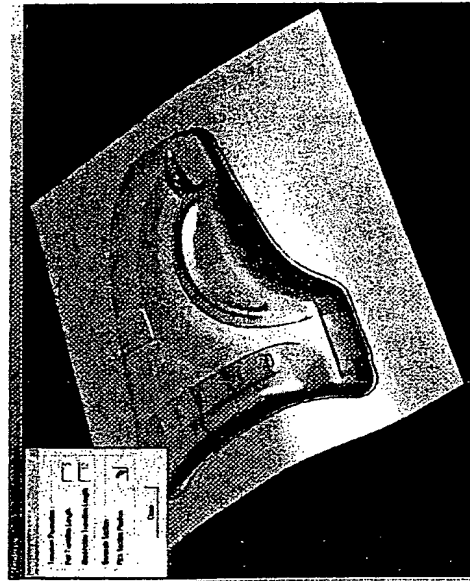
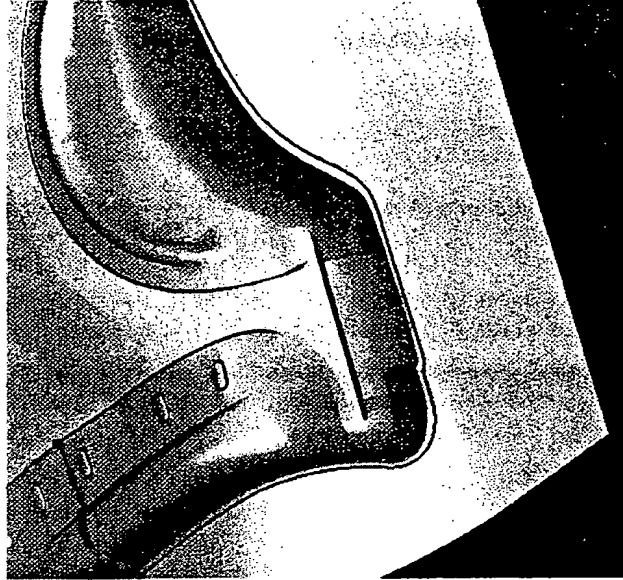
Existing tool for the
existing part



New part

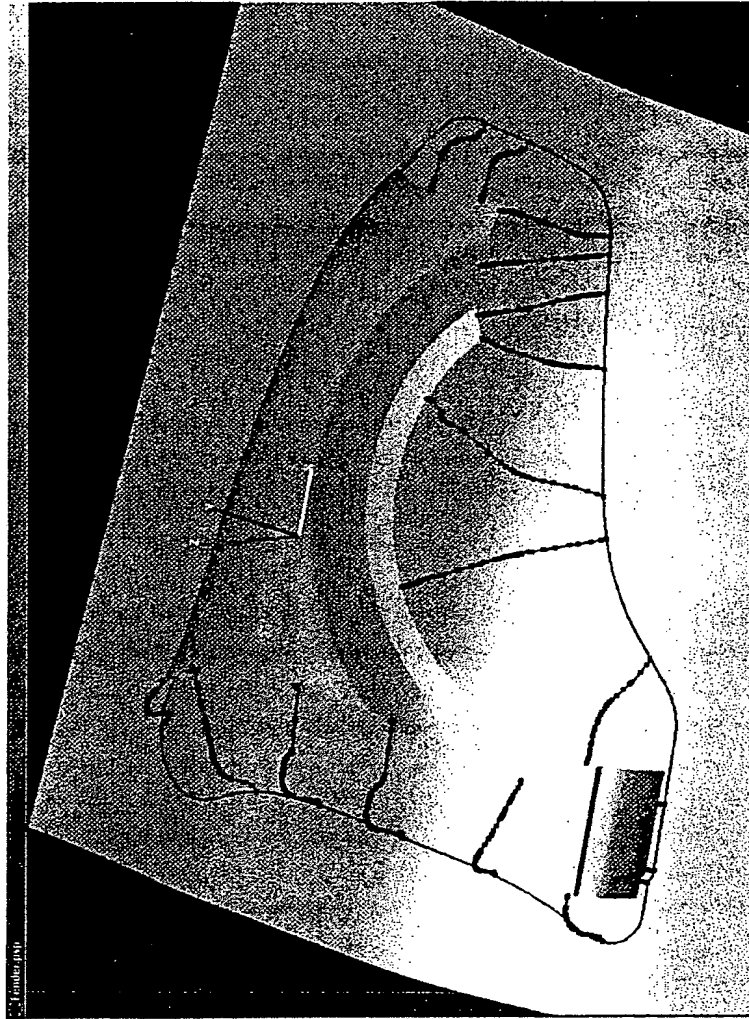
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Figure 4



Breakdown of the existing tool: die entry line

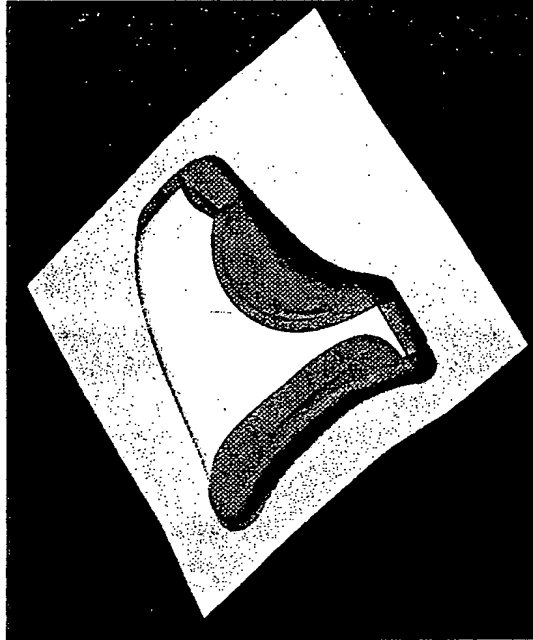
Figure 5



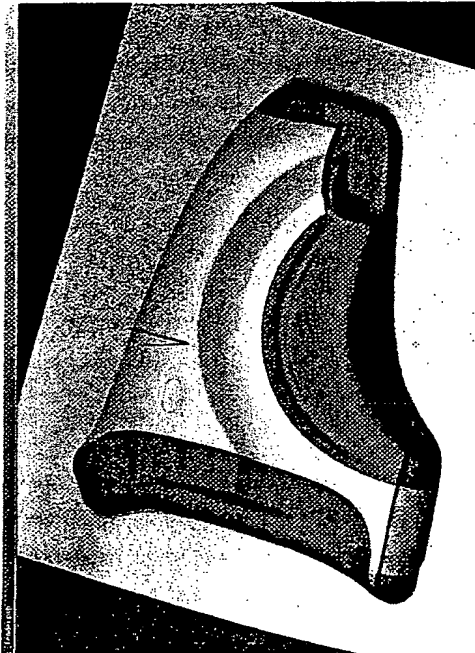
Breakdown of the existing tool: reconstruction of profile

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Figure 6



Existing tool for the
existing part



New tool